

WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN ISO 9606-1:2017



No. WELD/20/03545

Designation UNI EN ISO 9606-1 111 P FW FM1 B t12.0 PF ml
 Welder PASCAL AGUSTONI
 Place and Date of Birth SORENGO On 04-JUN-1980
 Identification CHECKED BY EXAMINER Method of identification IDENTIFICATION DOCUMENT
 Employed by AGUSTONI PASCAL (CHE)

WPS used by welder during welding of test coupon: 02-19 Job knowledge: not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Transfer mode	-	-
Product type	P	P; T
Type of weld	FW	Fillet welds
Branch connection angle [deg]	-	-
Parent material group	1.2	1 to 11
Filler material group(s)	FM1	FM1; FM2
Filler material type	B	A; B; R; RA; RB; RC; RR
Shielding gas (ISO14175)	-	-
Auxiliaries	-	-
Type of current and polarity	DC EP	All compatible
Deposited thickness [mm]	-	-
Material thickness [mm]	12.0	t ≥ 3.0
Pipe outside diameter [mm]	-	D ≥ 500mm (fixed pipe); D ≥ 75mm (rotated pipe - positions PA; PB)
Weld position(s)	PF	PA; PB; PF
Weld details / Layer technique	ml	ml; sl

Type of test							
Visual	Acceptable	Radiographic	Not Tested	Macro	Not Tested	Magnetic Particle	Not Tested
Penetrant	Not Tested	Fracture	Acceptable	Bend	Not Tested	Ultrasound	Not Tested
Notch Tensile	Not Tested						

Valid from 06-Dec-2019 Expiry Date 05-Dec-2022
 Revalidation method 9.3a Current Issue 24-Jan-2020

Filippo Lago
(Italy Welding & Pressure Equipments Certification Head)

This certificate consists of 2 pages

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ISO 9001:2015
 SCR N° 002 A DSG N° 001 G
 SCR N° 002 B DSG N° 001 H
 PRD N° 002 C PRS N° 066 C
 SCR N° 003 F LAB N° 0632

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