

WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN ISO 9606-1:2017



No. WELD/20/82104

Designation	UNI EN ISO 9606-1 111 P FW FM1 B t12.0 PD ml		
Welder	PASCAL AGUSTONI		
Place and Date of Birth	SORENGO On 04-JUN-1980		
Identification	CHECKED BY EXAMINER	Method of identification	IDENTIFICATION DOCUMENT
Employed by	EROS TOGNI METALCOSTRUZIONI SA (CHE)		

WPS used by welder during welding of test coupon: 04-20 **Job knowledge:** not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	111	111
Transfer mode	-	-
Product type	P	P; T
Type of weld	FW	Fillet welds
Branch connection angle [deg]	-	-
Parent material group	1.2	1 to 11
Filler material group(s)	FM1	FM1; FM2
Filler material type	B	A; B; R; RA; RB; RC; RR
Shielding gas (ISO14175)	-	-
Auxiliaries	-	-
Type of current and polarity	DC EP	All compatible
Deposited thickness [mm]	-	-
Material thickness [mm]	12.0	t ≥ 3.0
Pipe outside diameter [mm]	-	D ≥ 500mm (fixed pipe); D ≥ 75mm (rotated pipe - positions PA; PB; PC; PD)
Weld position(s)	PD	PA; PB; PC; PD; PE
Weld details / Layer technique	ml	ml; sl

Type of test							
Visual	Acceptable	Radiographic	Not Tested	Macro	Acceptable	Magnetic Particle	Not Tested
Penetrant	Not Tested	Fracture	Not Tested	Bend	Not Tested	Ultrasound	Not Tested
Notch Tensile	Not Tested						

Valid from	16-Sep-2020	Expiry Date	15-Sep-2023
Revalidation method	9.3a	Current Issue	10-Dec-2020

Filippo Lago

(Italy Welding & Pressure Equipment Certification Head)

This certificate consists of 2 pages

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PRS N° 066 C

PRD N° 002 B

Membro degli accordi di Mutuo riconoscimento EA, IAF e ILAC

Signatory of EA, IAF and ILAC Mutual Recognition Agreements

RINA Services S.p.A.

PED No. Bo. 0474

Via Corsica 12 - 16128 Genova

Prolongation of approval by employer / coordinator for the following 6 months	Prolongation of approval by examiner or test body
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Date	Signature	Position or title	Date	Signature	Position or title

The validity of this certificate is subject to compliance with the RINA document "Rules for the Certification of Industrial Welders and Welding Operators" in force upon release of this certificate

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