

WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN ISO 9606-1:2017



No. WELD/20/82103

Designation	UNI EN ISO 9606-1 135 T FW FM1 S t8.0 D60.3 PB sl		
Welder	PASCAL AGUSTONI		
Place and Date of Birth	SORENGO On 04-JUN-1980		
Identification	CHECKED BY EXAMINER	Method of identification	IDENTIFICATION DOCUMENT
Employed by	EROS TOGNI METALCOSTRUZIONI SA (CHE)		

WPS used by welder during welding of test coupon: 03-20 **Job knowledge:** not tested

Welding variables	Test piece	Range of qualification
Welding process(es)	135	135; 138
Transfer mode	Spray	Globular; Pulsed; Spray
Product type	T	P; T
Type of weld	FW	Fillet welds
Branch connection angle [deg]	-	-
Parent material group	1.2	1 to 11
Filler material group(s)	FM1	FM1; FM2
Filler material type	S	S; M
Shielding gas (ISO14175)	M21	All compatible
Auxiliaries	-	-
Type of current and polarity	DC EP	All compatible
Deposited thickness [mm]	-	-
Material thickness [mm]	8.0 ; 20.0	t ≥ 3.0
Pipe outside diameter [mm]	60.3	D ≥ 30.15
Weld position(s)	PB	PA; PB
Weld details / Layer technique	sl	sl

Type of test							
Visual	Acceptable	Radiographic	Not Tested	Macro	Acceptable	Magnetic Particle	Not Tested
Penetrant	Not Tested	Fracture	Not Tested	Bend	Not Tested	Ultrasound	Not Tested
Notch Tensile	Not Tested						

Valid from	16-Sep-2020	Expiry Date	15-Sep-2023
Revalidation method	9.3a	Current Issue	10-Dec-2020

This certificate consists of 2 pages

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Filippo Lago
(Italy Welding & Pressure Equipment Certification Head)



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PRD N° 002 B

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RINA Services S.p.A.

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